1 2 3 4 5 6 7

LET	ALTERATION	DATE	BY	LET	ALTERATION	DATE	BY
A	IN VIEW LOOKING FWD. REMOVED						
	3 DIM FOR -7 L/R, 1 1/2 DIM FOR						
	-8 & 2 3/4 DIM FOR -9. ADDED						
	NOTE TO -7 L/R, -8 & -9 "TRIM						
	ON INSTALLATION". IN B/M						
	Y6-A43T-4 REPLACED Y6-A43T [illegible]						
	FOR -7 L/R, Y6-A31T-3 REPLACED						
	Y6-A31T-1 [illegible] FOR -8 & Y6-A31T-						
	[illegible] REPLACED Y6-A31T-[illegible] FOR						
	-9, [illegible] CHG.	[illegible]	[illegible]				

BLKHD. .066 (REF)

1 1/2 APPROX

1/8 R

28F6112-2 SOCKET

45°

1/2

28B5612 (REF)

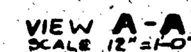
-7 L/R (REF)

STRINGER Nº 52 (REF)



1/8 R

5/8



A

A

3/8

Ⓐ TRIM ON INSTALLATION -9

AN520-10-6 SCREW (6 REQ)
AC 372-1032 NUT (6 REQ)
Q7102-AL10 WASHER (12 REQ)

Ⓐ -8 TRIM ON INSTALLATION

AN 520-10-6 SCREW (6 REQ)
AC 372-1032 NUT (6 REQ)
Q 7102-AL10 WASHER (12 REQ)

5/8

STRINGER Nº 52 (REF)

4 13/16

SIDE VIEW-LOOKING OUTBOARD



3/16 R

5/16

4 5/16

1 7/16

3/16

-6

Ⓐ -7 L/R TRIM ON INSTALLATION

(APPROX.)

1/2

6 3/4

1 1/2

28B5612 (REF)

1/4

45°

1/2

2 1/4

7/8



NOTE:
MAKE INSTALLATION WITH GUN & SIGHTS IN PLACE

*SPOTWELDING SYMBOL
THIS SYMBOL INDICATES SPOTWELDING RIVETS ARE NOT INDICATED ON THIS DRAWING BY SYMBOLS.

FINISH CODE	
Z	ANODIC TREATMENT
P	P-27 PRIMER
AP	ALUMINIZED PRIMER
C	CADMIUM PLATE

#88476 #53 & ON

28-5AMN	28A5537	1	
PBY-5A	28F6001	1	
NEXT ASSY.	MODEL	FIRST APPL.	

PART NO.	STOCK	MATERIAL	SPEC.	REQ. -0	REQ. -2	REQ. -3	REQ. -4	REQ. -5	ZONE
28F6112-2				1					
-6	.064x8x12 1/2	ALC SHT	47A8-T	1					C-5
-10	SUB. ASS'YM.								
Q7102-AL10				24					B-4
AC372-1032				12					B-3
AN520-10-6				12					B-3
-10	SUB ASS'Y			1					
-9	Y6-A31T-1 1/2	ALCLAD	47A8-T	1					D-2
-8	Y6-A31T-3			1					D-3
-7R	Y6-A43T-4			1					C-3
-7L	Y6-A43T-4	ALCLAD	47A8-T	1					C-3

PARTS LIST FOR ASSY.

.75

1/32 | 12"=1'-0"

AG		LAWN			JUCK
NONE	E-GP	6-4-42			WOLD
HEAT TREAT	FINISH	DRAFT	CHECK		

NAME SOCKET-INST.-ARM'T-AMPHIBIAN BOW-GUN-STOWAGE

J 28F6320

CONSOLIDATED AIRCRAFT CORP. SAN DIEGO, CALIF.

R

H 374